

# Performing Open Heart Surgery on a Furby



Michael Coppola

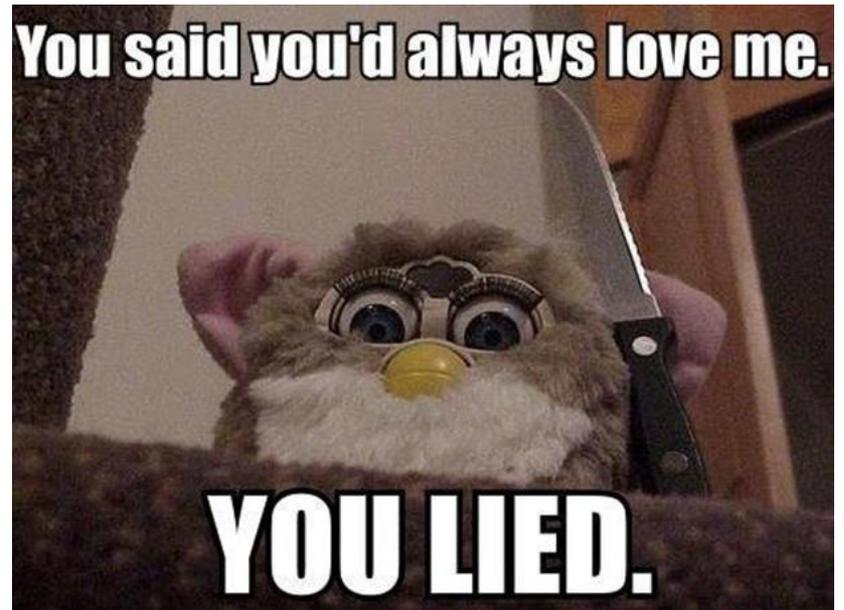
Recon 2014

# Who am I?

- #
- Student at Northeastern University
- CTF every now and then
- <http://poppopret.org/>

# So.. What is this thing?

- Furby 2012
- Animatronic toy made by Hasbro (originally Tiger)
- Responds to stimuli
- Speaks “Furbish”, but learns English over time
- Interacts with other nearby Furbies

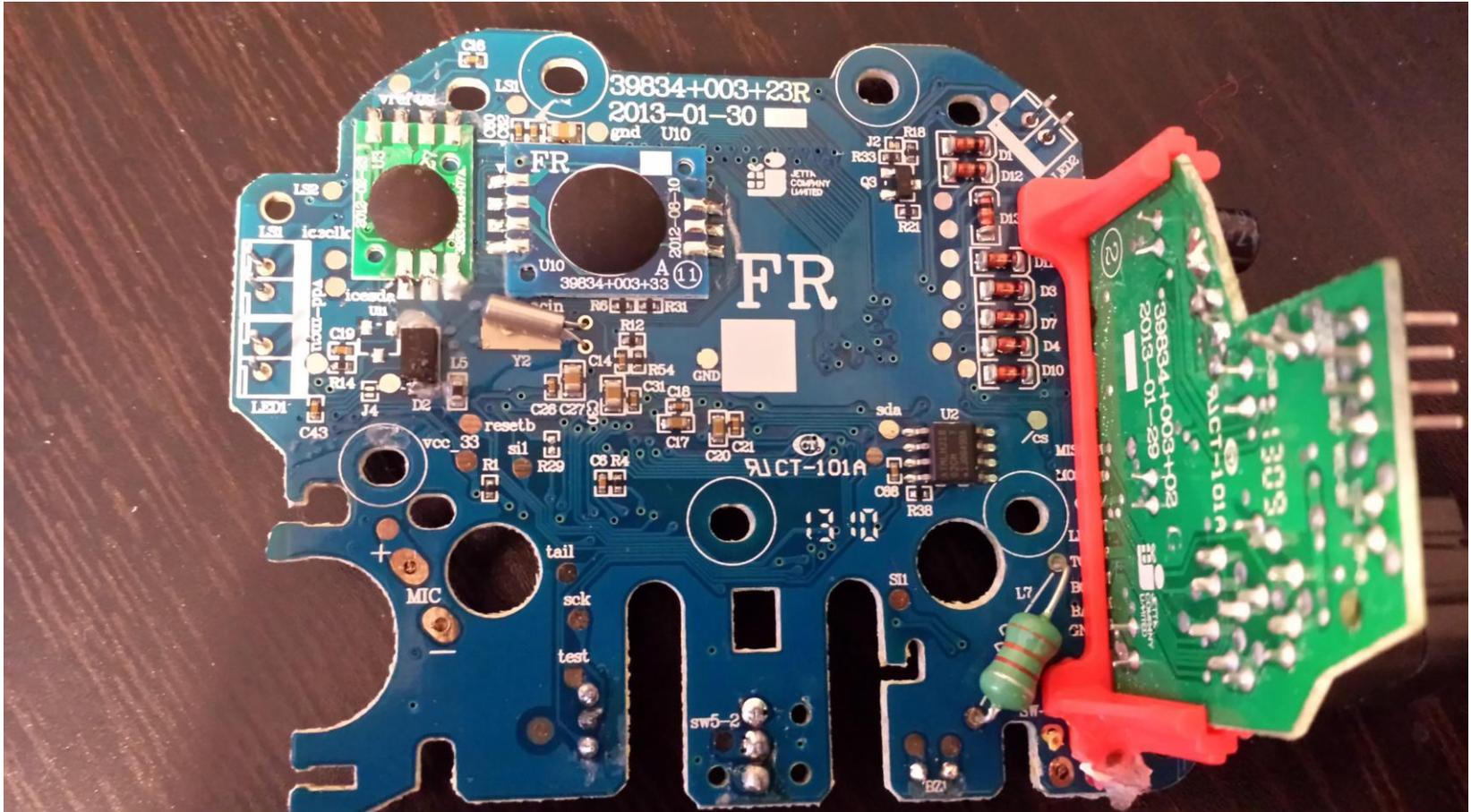


# This thing communicates?

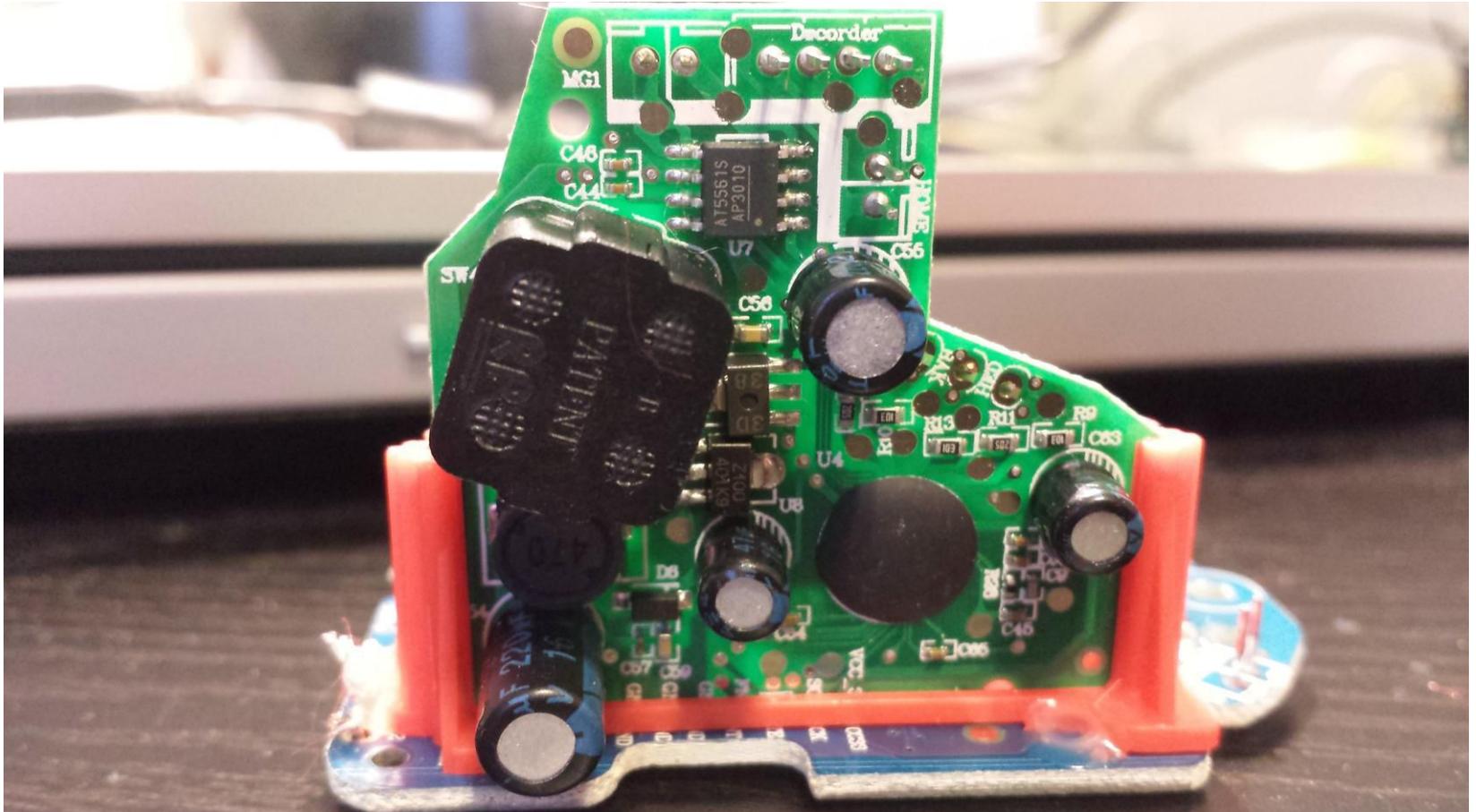
- Originally over IR, now over a #badBIOS-esque protocol
- Pulses a high-pitched tone and decodes through the microphone
- [github.com/iafan/Hacksby](https://github.com/iafan/Hacksby)



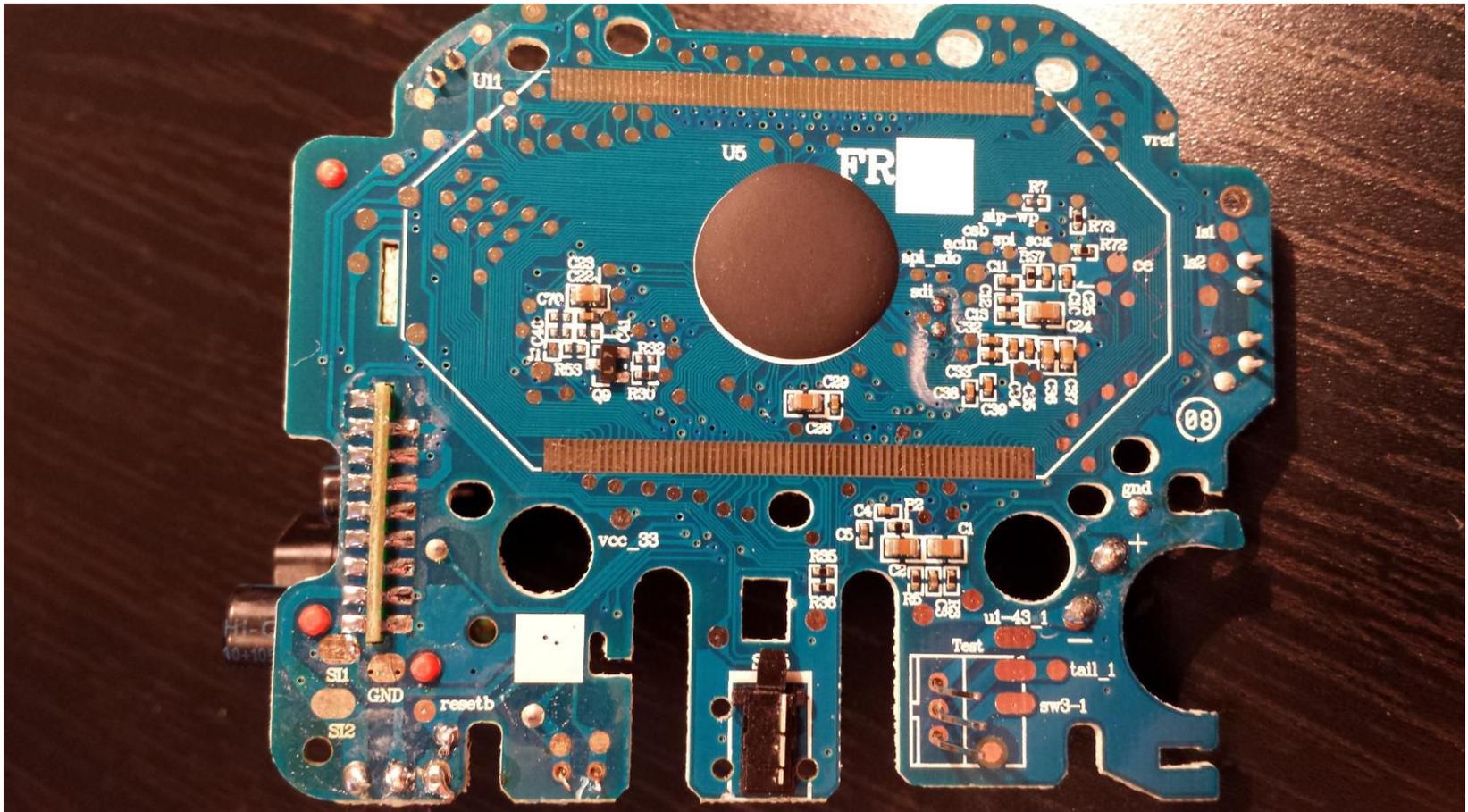
# The circuit board



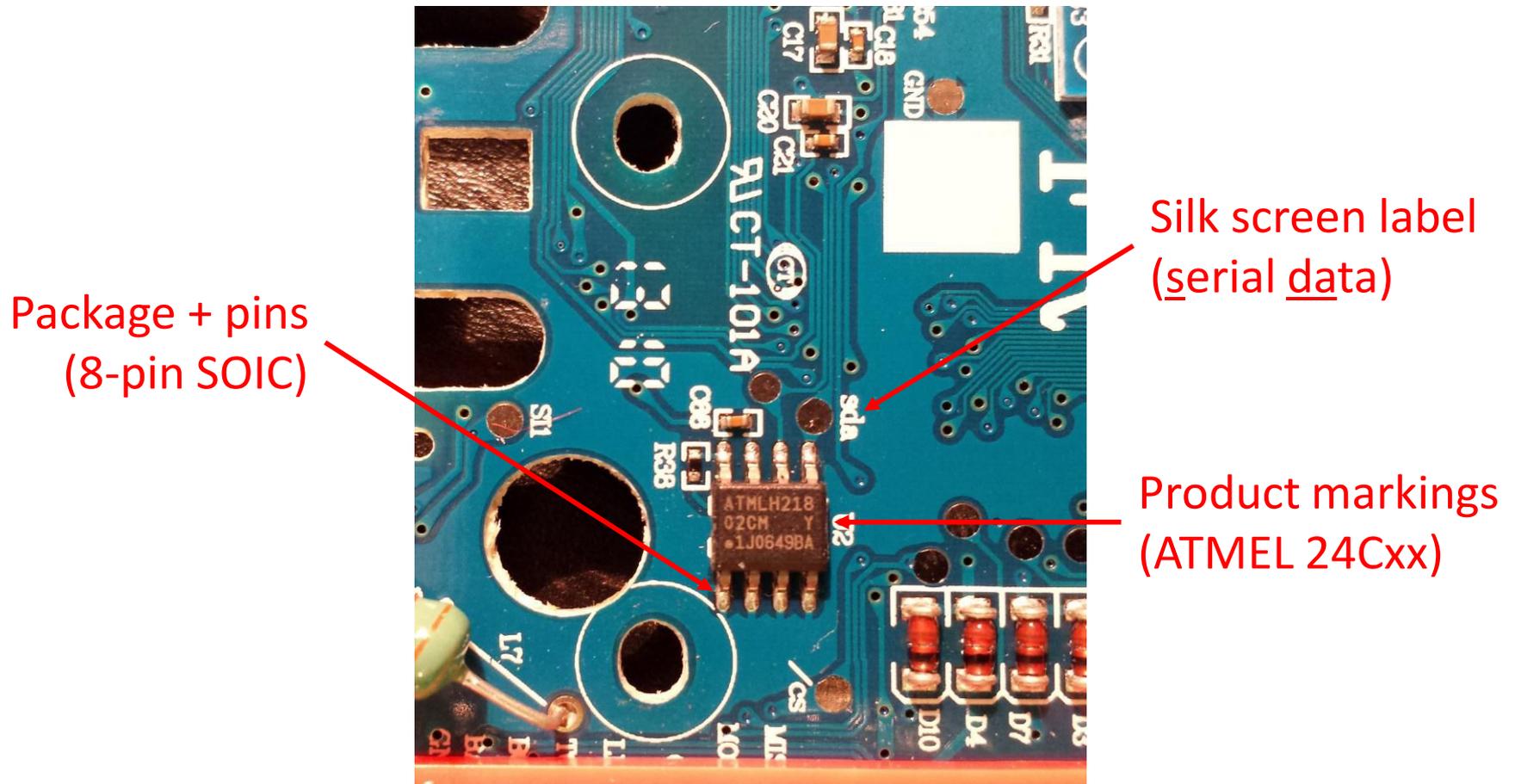
# The circuit board



# The circuit board



# Identifying components



Yup, it's EEPROM

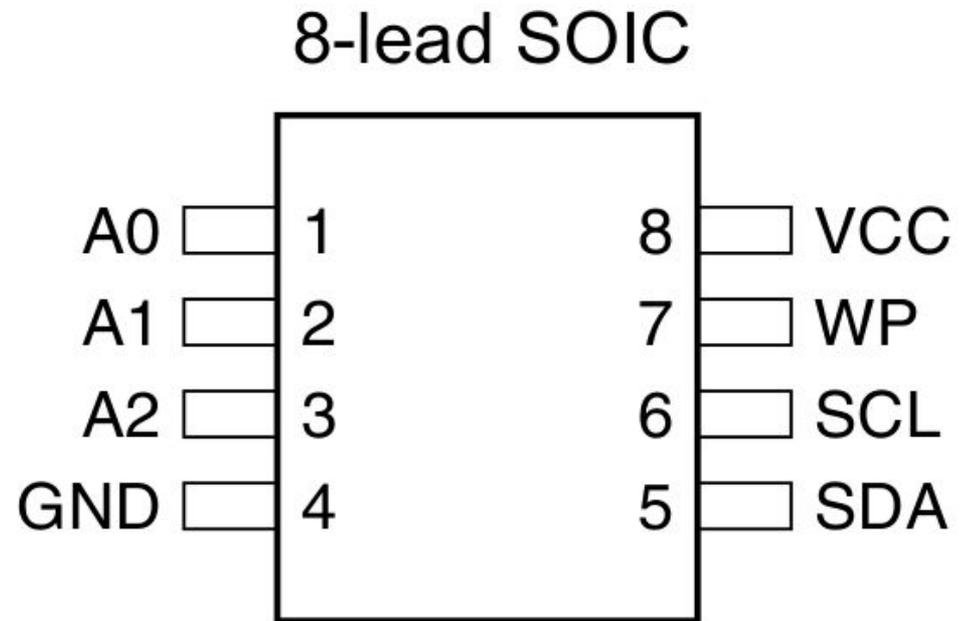
# Desoldering components

- Heat gun + tweezers
- Cheap rework station
  - Sparkfun \$100
- Solder wick
- Soldering iron blade tip



# Interfacing with EEPROM

- I2C protocol
- A0-2 address pins
- WP – write protect
- SCL – clock
- SDA – data



# Dumped EEPROM

```
2F 64 00 00 00 00 5A EB 2F 64 00 00 00 00 5A EB
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
05 00 00 04 00 00 02 18 05 00 00 04 00 00 02 18
0F 00 00 00 00 00 18 18 0F 00 00 00 00 00 18 18
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
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00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 F8
```

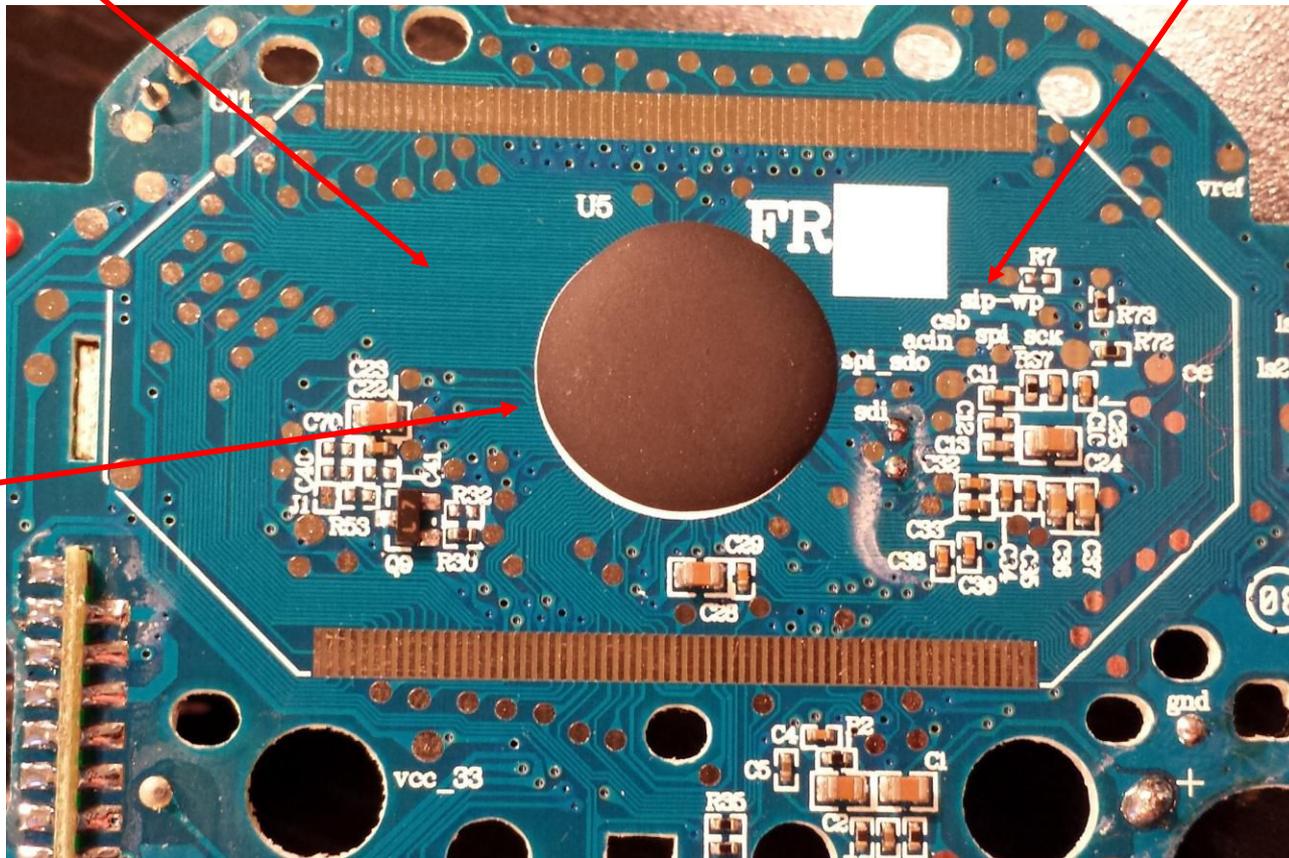
(Likely runtime settings of some sort)

# Chip-on-board is annoying

Lots of pins  
(likely MCU)

SPI pad labels

Epoxy  
blob

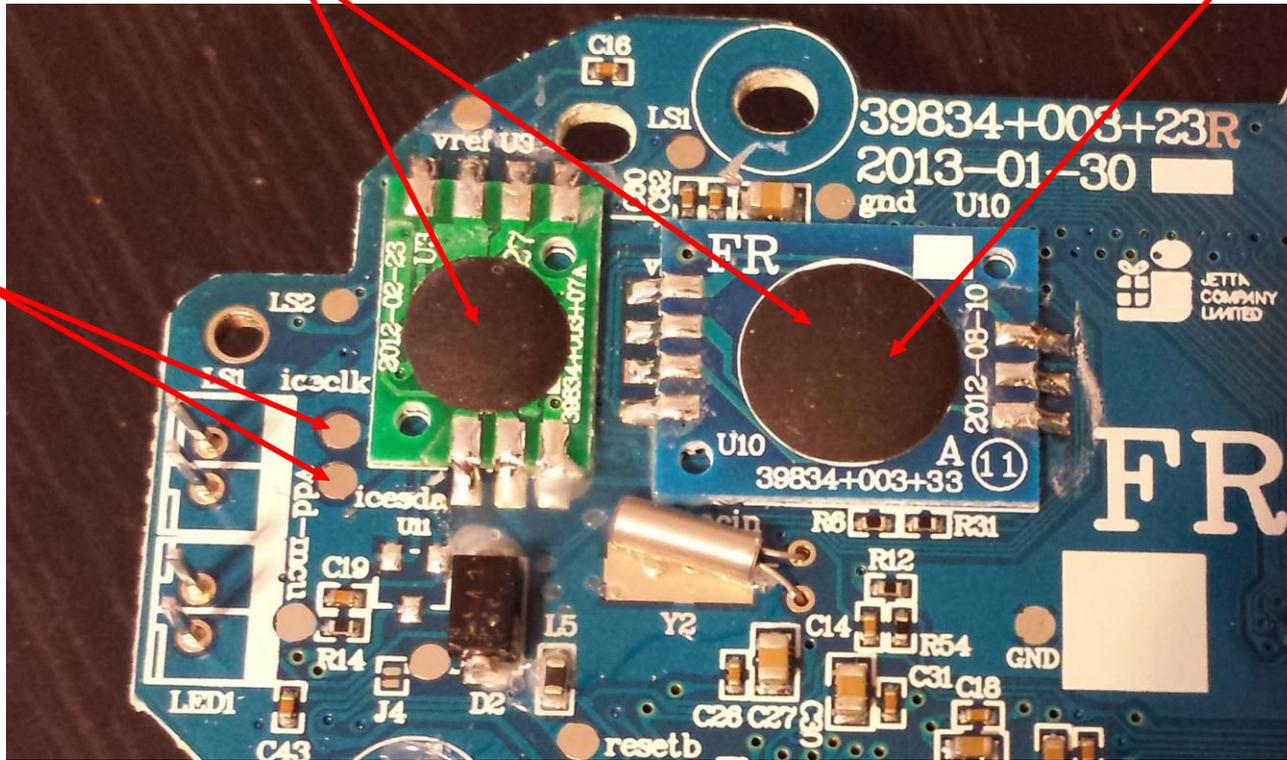


# Chip-on-board is annoying

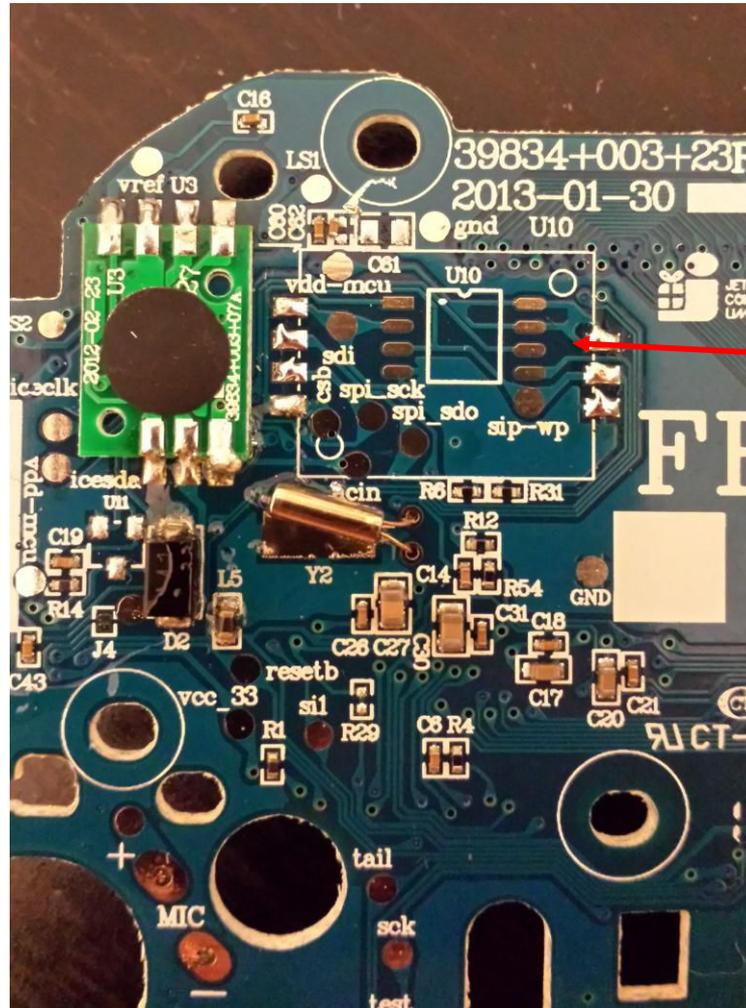
Possibly connected  
to SPI vias

More epoxy  
bullshit

ICECLK?  
ICESDA?



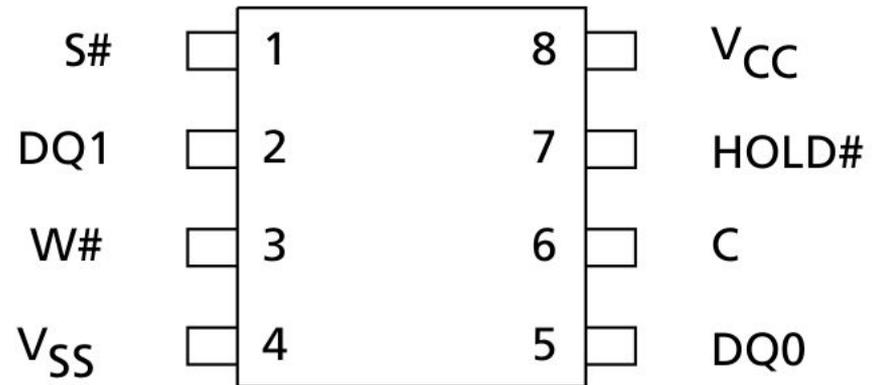
...That's convenient



Full pinout  
(SPI memory)

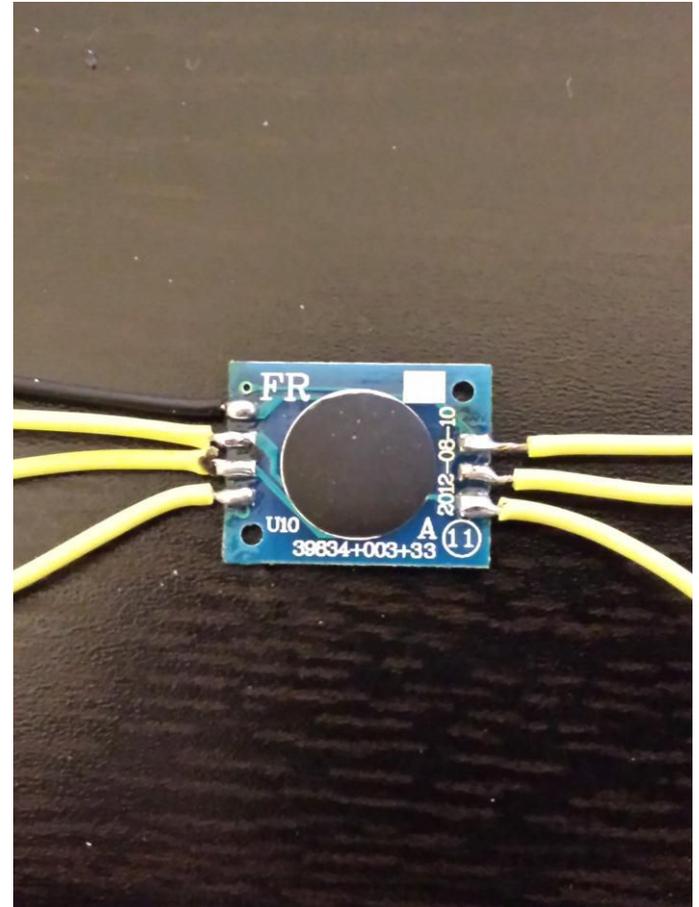
# Interfacing with SPI component

- Shift registers – exchange bytes
- MISO – Master In Slave Out
- MOSI – Master Out Slave In
- CS – Chip select
- CLK - Clock
- WP# - Write protect (inv)
- HOLD# - Hold (inv)



# Interfacing with SPI component

- Arduino is too slow for SPI
- Bus Pirate?
  - Adafruit \$37
- Chip not recognized by flashrom
- But spitool seemed to return some kind of data



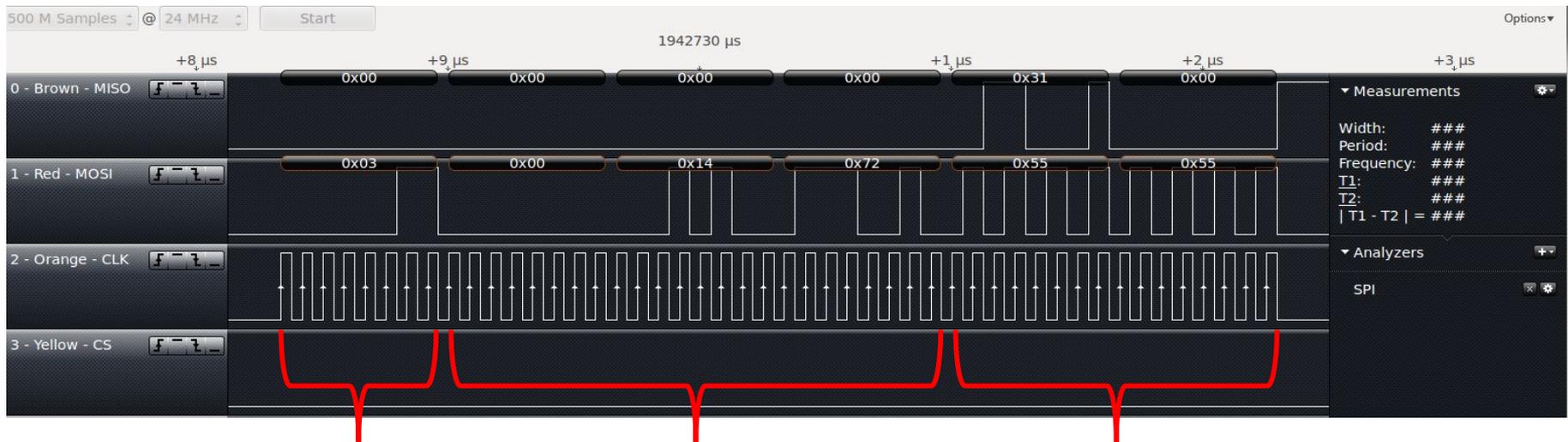
# Dumping with spitool

- Returned valid looking data but... it would repeat every 0x4000 bytes
- Bought a knockoff Saleae logic analyzer to verify the read process (\$10)
- Probes on MISO, MOSI, CLK, and CS



# Debugging with a logic analyzer

Sample capture from boot:



0x03 READ

3-byte address

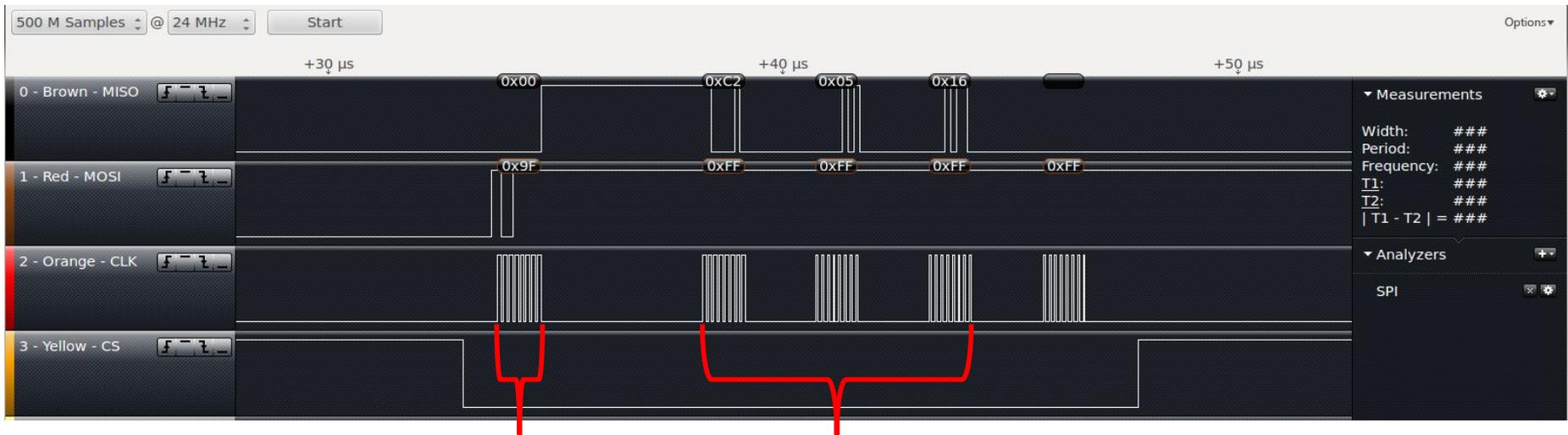
Retrieved data

# Debugging spitool

- spitool sent well-formed SPI commands... just the wrong ones
- Incremented through the entire 24-bit address space and wrapped around multiple times
- Back to trying flashrom

# Dumping with flashrom

- flashrom couldn't recognize the chip, but maybe it just doesn't support it yet
- Sniffed the flashrom PROBE operation:



0x9F RDID

3-byte JEDEC ID

# Identifying the SPI component

- JEDEC ID: 0xC2 0x05 0x16



MACRONIX  
INTERNATIONAL Co., LTD.

**MX23L3254**

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## COMMAND DESCRIPTION

### (1) Read Identification (RDID)

The RDID instruction is for reading the manufacturer ID of 1-byte and is followed by Device ID of 2-byte. The MXIC Manufacturer ID is C2h, the memory type ID is 05h as the first-byte device ID, and the individual device ID of second-byte ID is:16h.

The sequence of issuing RDID instruction is: CS# goes low-> sending RDID instruction code -> 24-bits ID data is sent out on SO -> to end RDID operation which can use CS# to be high at any time during data out. (see Figure 3) When CS# goes high, the device is at standby stage.

### Table of ID Definitions:

RDID	manufacturer ID	memory type	memory density
9Fh	C2h	05h	16h

# Identifying the SPI component

- Chip is a Macronix MX23L3254
- 4MB (32Mbit)
- Mask ROM (read only)
- 16 pins, but 8 are disconnected internally

# Dumping with flashrom

- Wrote a new config, identifies chip, and dumps contents successfully

```
$ ./flashrom -p buspirate_spi:dev=/dev/ttyUSB0 -r out.bin  
flashrom v0.9.7-r1767 on Linux 3.8.0-37-generic (x86_64)  
flashrom is free software, get the source code at http://www.flashrom.org
```

```
Calibrating delay loop... OK.
```

```
Found Macronix flash chip "MX23L3254" (4096 kB, SPI) on buspirate_spi.
```

# Analyzing the ROM

- 4MB binary image
- No results from binwalk
- No strings
- Two sections joined by null padding

# Analyzing the ROM header

Number of entries

Likely offsets into the file

```
$ hexdump -C rom_dump.bin
00000000 f6 0a 00 00 00 40 00 00 | 26 43 00 00 | 14 47 00 00 | .....@..&C...G..|
00000010 02 4b 00 00 90 4f 00 00 | 56 53 00 00 | 44 57 00 00 | .K...O..VS..DW..|
00000020 0a 5b 00 00 f8 5e 00 00 | 96 62 00 00 | 74 67 00 00 | .[...^...b..tg..|
00000030 e2 b8 00 00 e0 c0 00 00 | 0e cb 00 00 | ac d3 00 00 | .....|
00000040 22 dc 00 00 c8 e1 00 00 | 5e ed 00 00 | b4 f2 00 00 | ".....^.....|
00000050 ba f7 00 00 c0 10 01 00 | 06 26 01 00 | 24 40 01 00 | .....&..$@..|
...
00002bb0 a2 1b 37 00 a2 1c 37 00 | a2 1d 37 00 | a2 1e 37 00 | ..7...7...7...7.|
00002bc0 a2 1f 37 00 a2 20 37 00 | a2 21 37 00 | a2 22 37 00 | ..7.. 7..!7.."7.|
00002bd0 a2 23 37 00 a2 24 37 00 | a2 25 37 00 | 00 00 00 00 | .#7..$7..%7.....|
00002be0 00 00 00 00 00 00 00 00 | 00 00 00 00 | 00 00 00 00 | .....|
```

$$4 + 0xAF6 * 4 = 0x2BDC$$

# Analyzing the ROM body

```
$ hexdump -C rom_dump.bin
```

```
00000000 f6 0a 00 00 00 40 00 00 26 43 00 00 14 47 00 00 |.....@..&C...G..|
...
00004000 22 03 00 00 80 3e 70 d8 d6 4a a1 bc e3 7c a1 ca |"....>p..J...|..|
00004010 2a f4 54 37 c7 2c 35 a5 5b 60 36 c5 e4 22 c1 34 |*.T7.,5.[`6..".4|
...
00004320 6f a7 80 b2 ff 31 ea 03 00 00 80 3e 1f 62 1d 18 |o....1.....>.b..|
00004330 3d 32 db 25 5f 9b 8c 4d b6 d2 05 da d5 08 b1 90 |=2.%_..M.....|
...
00004710 e9 18 ff 81 ea 03 00 00 80 3e 38 75 38 c3 84 e4 |.....>8u8...|
00004720 3d a5 8a 4d 81 41 a2 3c b9 d2 b9 32 1e c6 53 c5 |=..M.A.<...2..S.|
```

$0x4000 + 4 + 0x322 = 0x4326$

$0x4326 + 4 + 0x3ea = 0x4714$

# ROM format

Header:

[number of offsets] [offset to record] ...

Variable records:

[size of record] [record data] ...

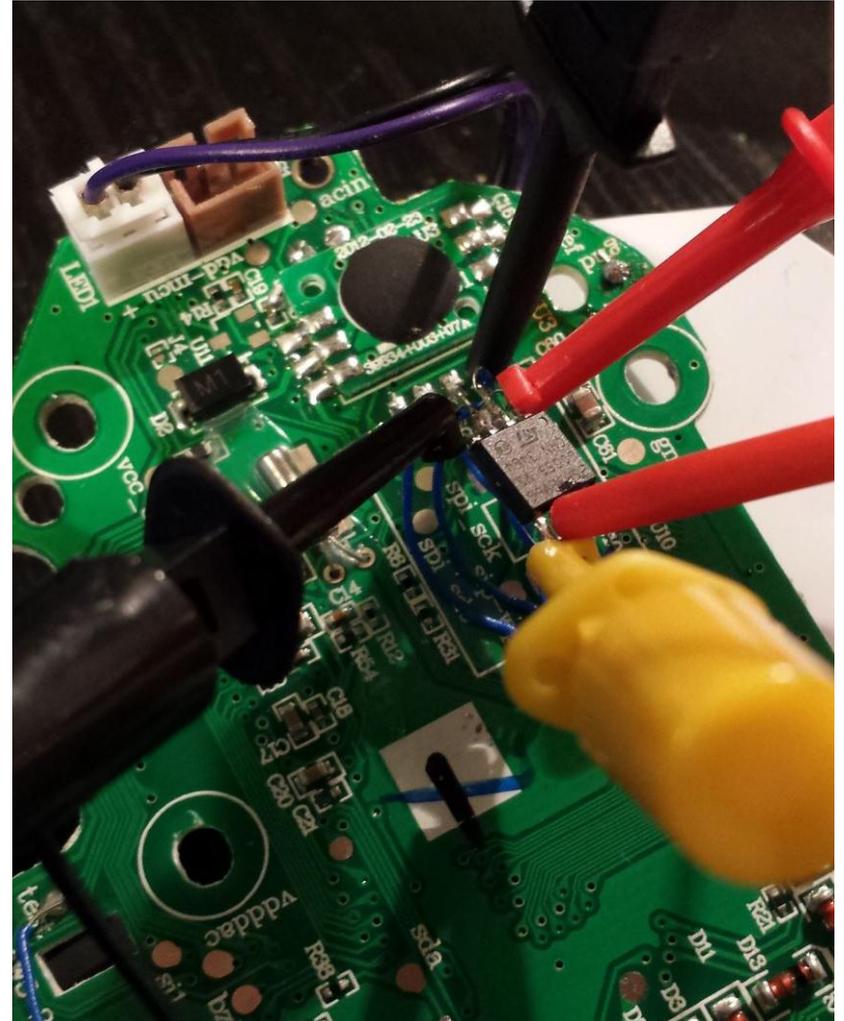
Constant records: 256 bytes

# So what kind of data is it?

- Guesses:
  - Code? Probably not, weird format
  - Audio data? Maybe, the variable size records
  - Image data? Maybe, the consistent size records
- Manipulate data on the chip, see how system behavior changes
- Mask ROM is read-only, so we can't reprogram it

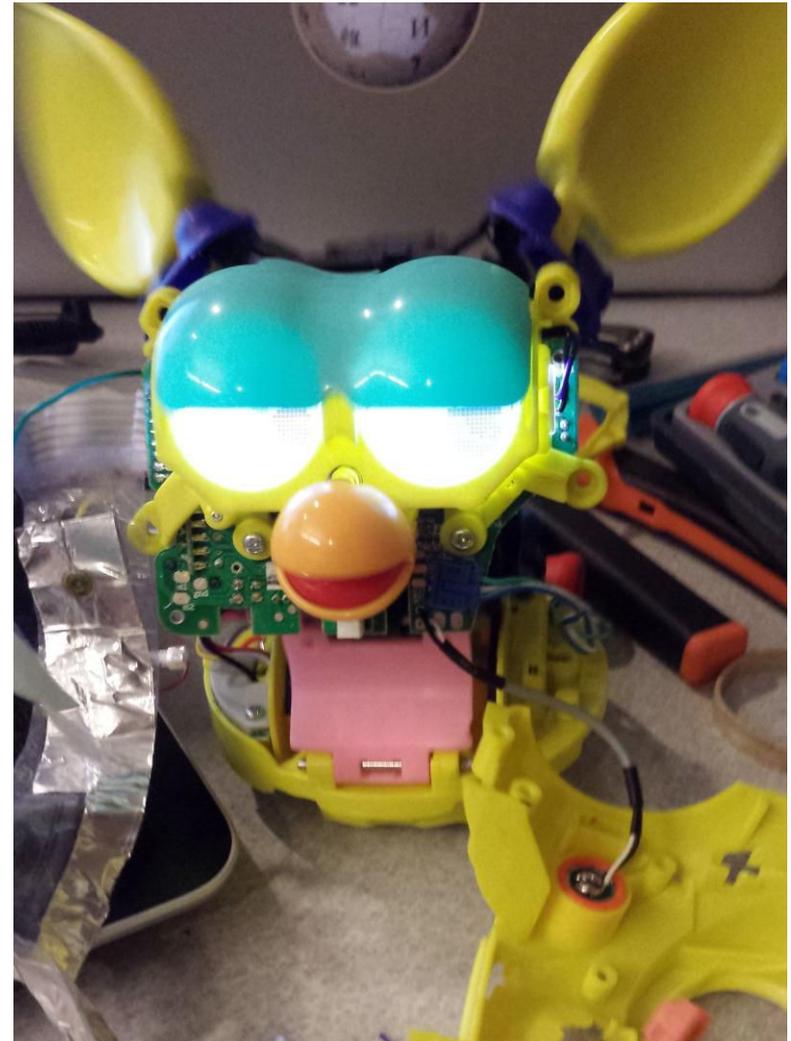
# Let's fuzz a bit

- The COB mask ROM is...  
on a desolderable board
- Remove mask ROM,  
replace with similar  
read/write flash memory
- Program chip with  
fuzzed data, observe



# Observing system behavior

- Clobber all records with 'AAAAAAAAAAAAAAAAAAAA'
  - No audio
  - LCD eyes are messed up
- Point all offsets in header to same record
  - Produces only one sound
  - LCD eyes are messed up
- Our guesses were correct



# Let's start with image data



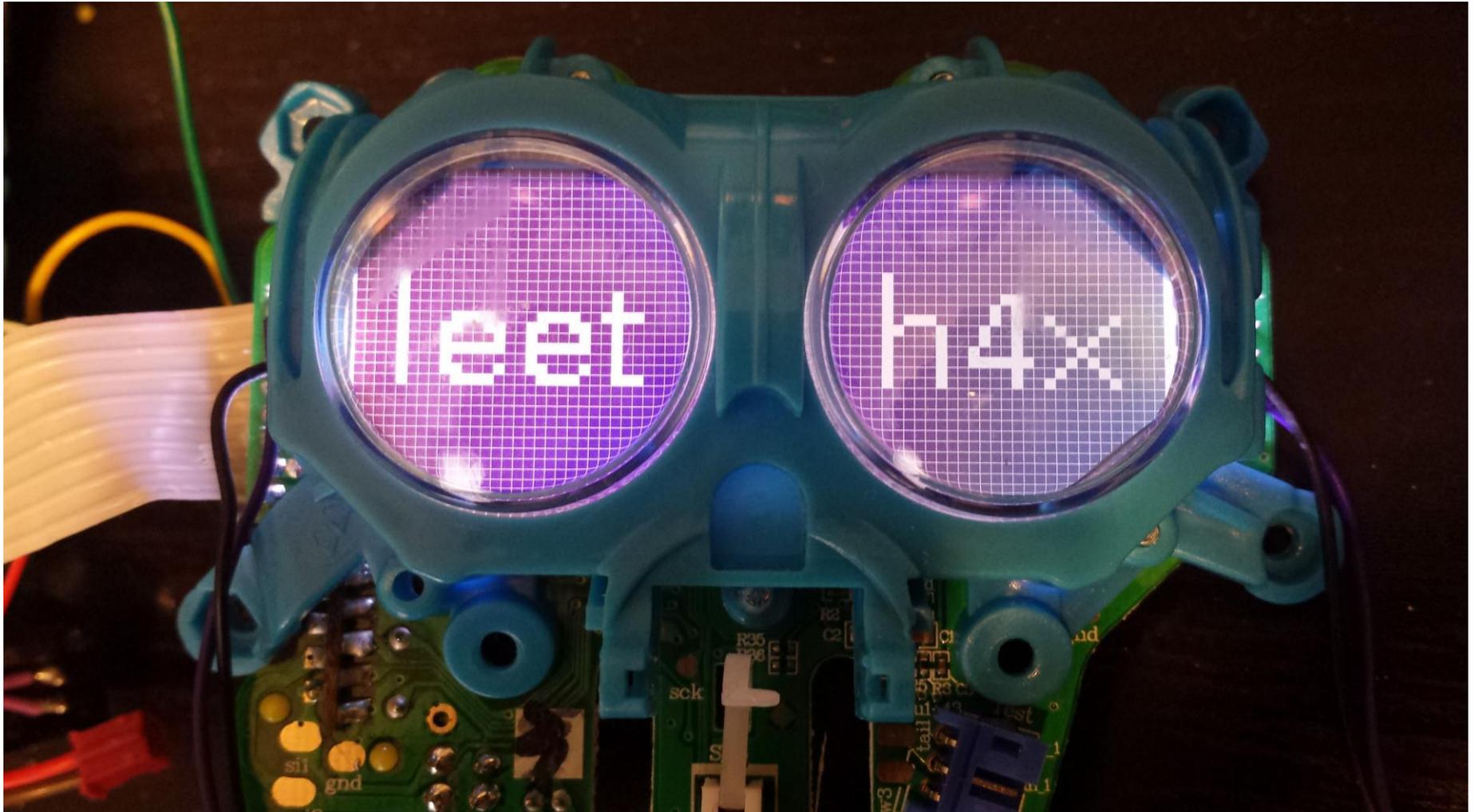
- Each record is 256 bytes
- LCD is 64x32 pixels =  $256 * 8$ 
  - 1 pixel = 1 bit
- Need to find mapping between data  $\leftrightarrow$  LCD pixels

# Let's start with image data



- Flashed unique patterns and recorded pixel locations, but took way too long
- Got help from Olivier Galibert (a MAME dev), derived x-y offsets

# Arbitrary control over the LCD



# What about the audio data?

- Can we craft arbitrary audio too?
- Tried (mostly) every format/codec could think of
- No idea what it is
- Common first two bytes: 0x80 0x3e
- Some code / more info would be nice

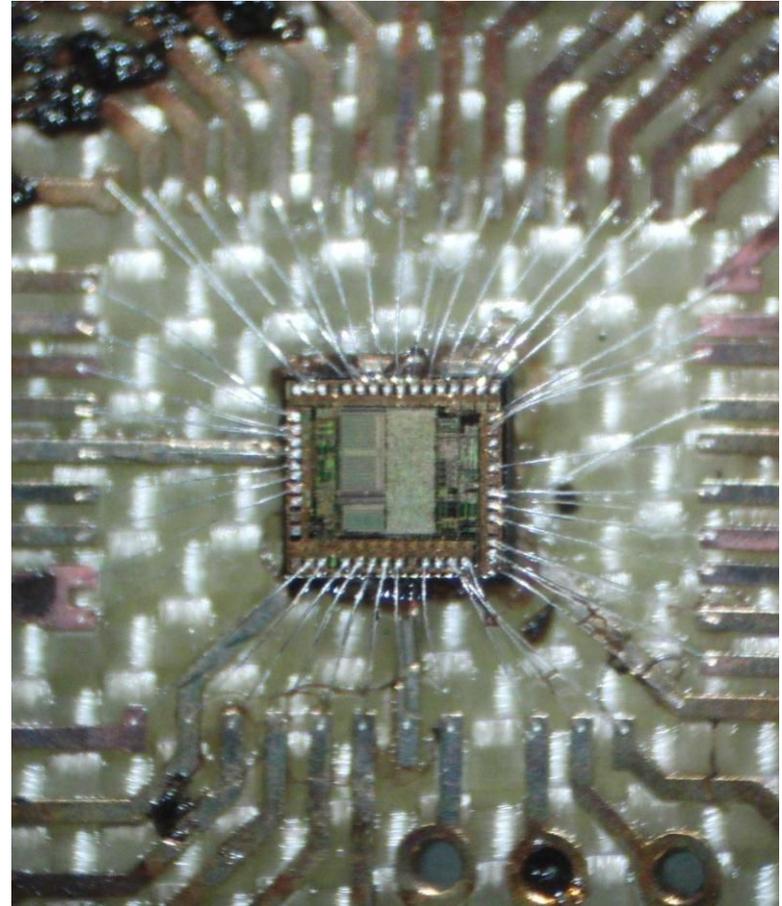
# Microcontroller?

- No idea what it is, or which architecture
- Possible to read code off it?
- Traced pads to/from
- No JTAG, but seriously... WTF is ICE?
  - Google mentions something about “Generalplus”
- Enough with the guessing...

BOIL EVERYTHING  
IN ACID

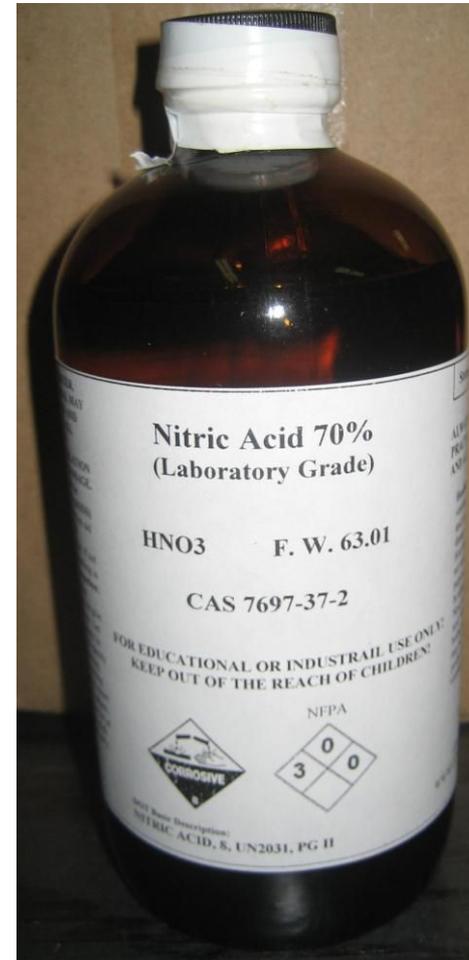
# Chip decapsulation

- (aka chip “decapping”)
- Exposes die for analysis
- Many creative techniques
  - Mechanical
  - Thermal
  - Chemical
- Live analysis possible



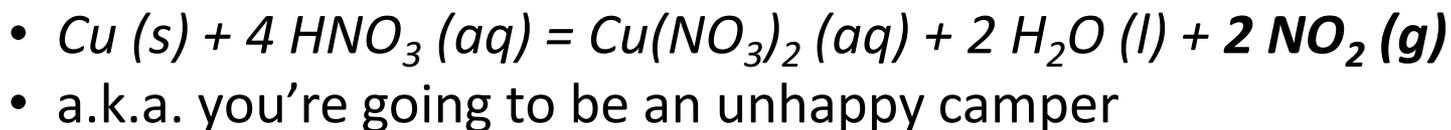
# Nitric acid

- $\text{HNO}_3$
- Concentrated (68%)
  - Requires high temp
  - Degrades bond pads
- Fuming (>86%)
  - Reacts at room temp
  - Permits live decap
- Really nasty stuff



# Nitric acid

- Requires a **fume hood**



- Requires **proper disposal**

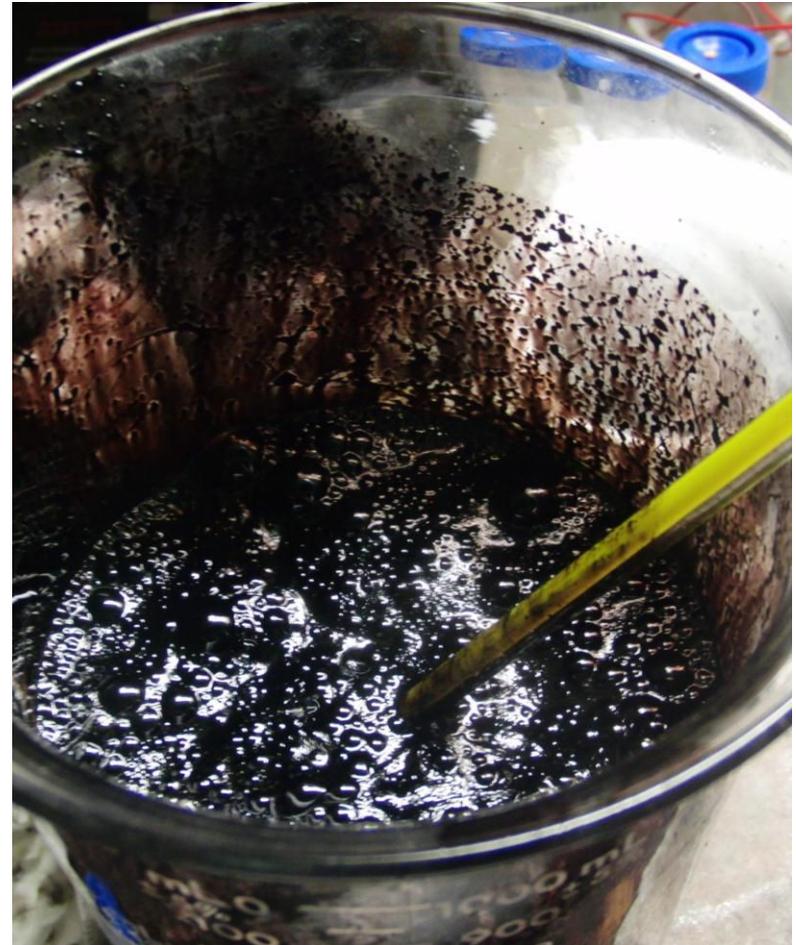
- Reasonable to obtain concentrated acid

- Nobody's going to sell you fuming acid

- You'll probably be put on a watch list

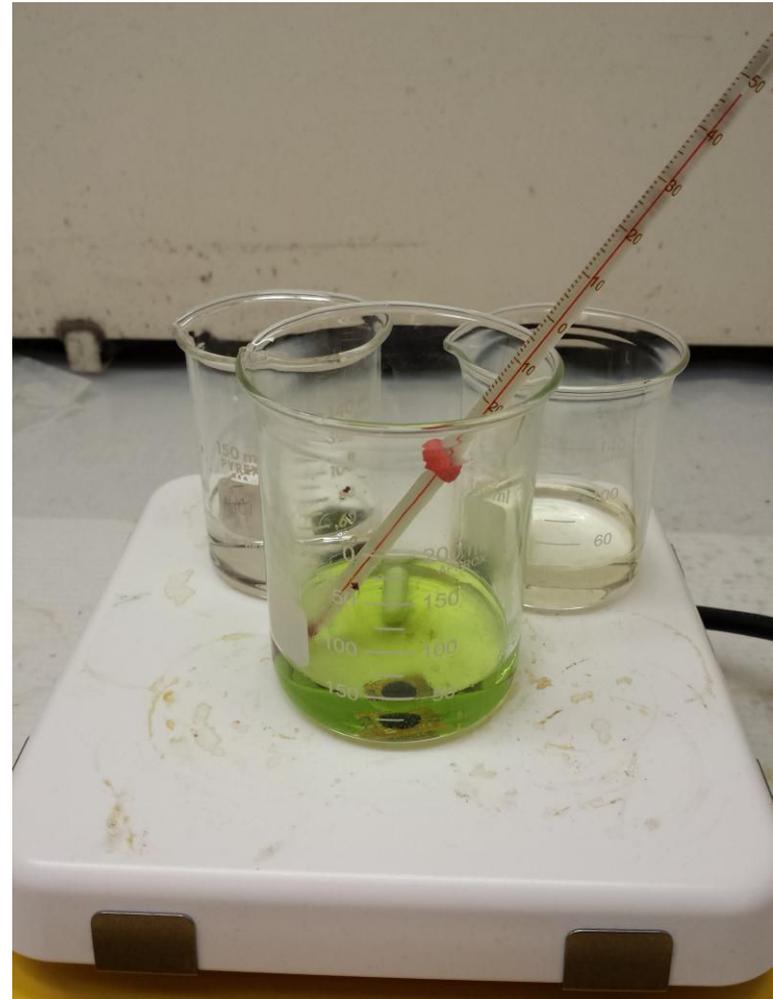
# Sulfuric acid

- $\text{H}_2\text{SO}_4$
- Commercial drain cleaner
- Produces black sludge
- Leaves bond wires intact
- Also really nasty stuff



# Decapping with nitric acid

- Isolate samples as much as possible
- 70% nitric acid
- Heat to 80°C
- 5 – 60 minutes



# Recovering samples

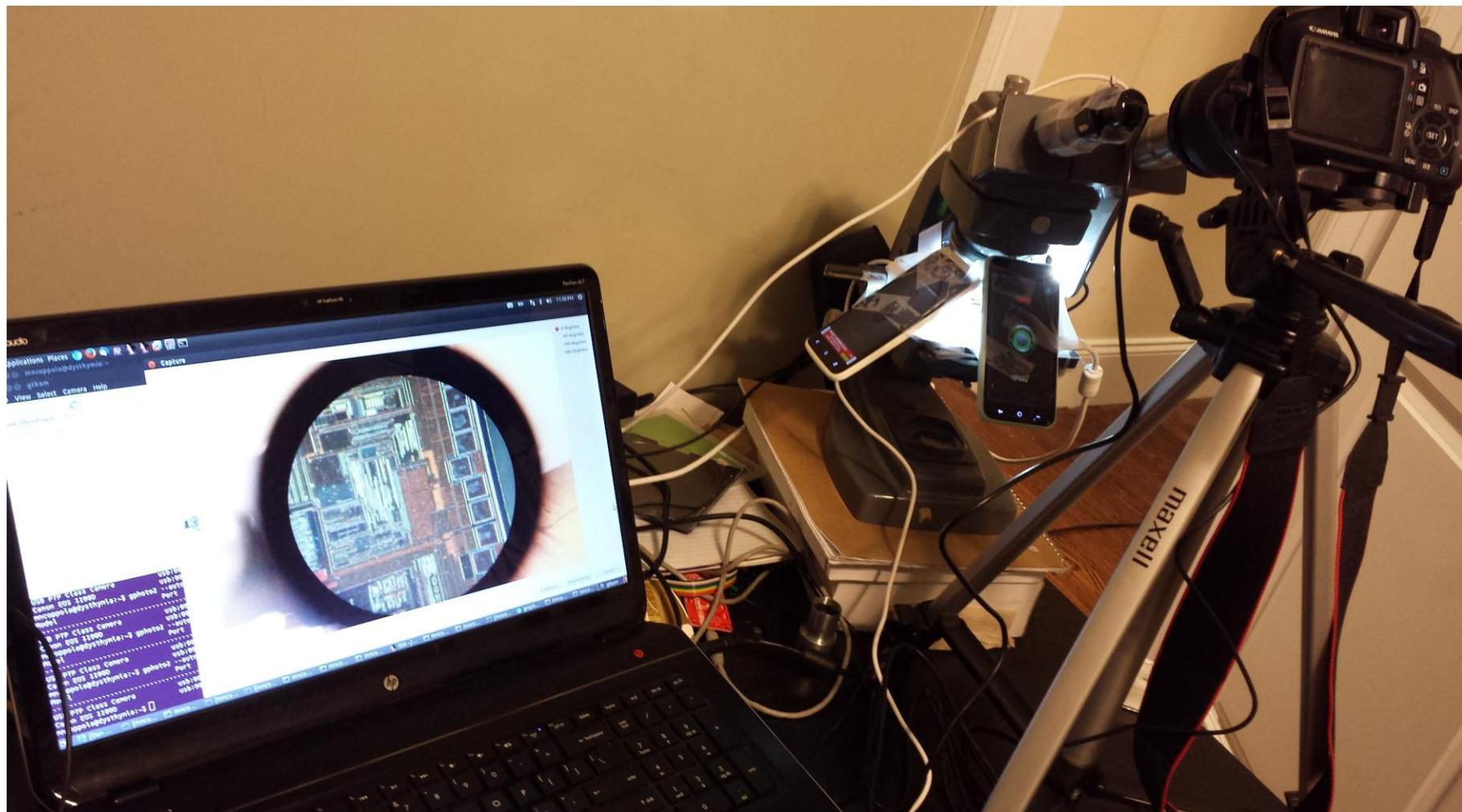
- Decant + soft tweezers
- Rinse with deionized water, then acetone
- No, not nail polish remover
- Ethanol also works



# Optical microscope

- Regular bio microscopes won't work
  - Need illumination from above
- Stereo / inverted / metallurgical microscope
  - Olympus BH(2) series highly recommended
- Likely able to see lower metal layers
- Image quality highly dependent on camera and objectives

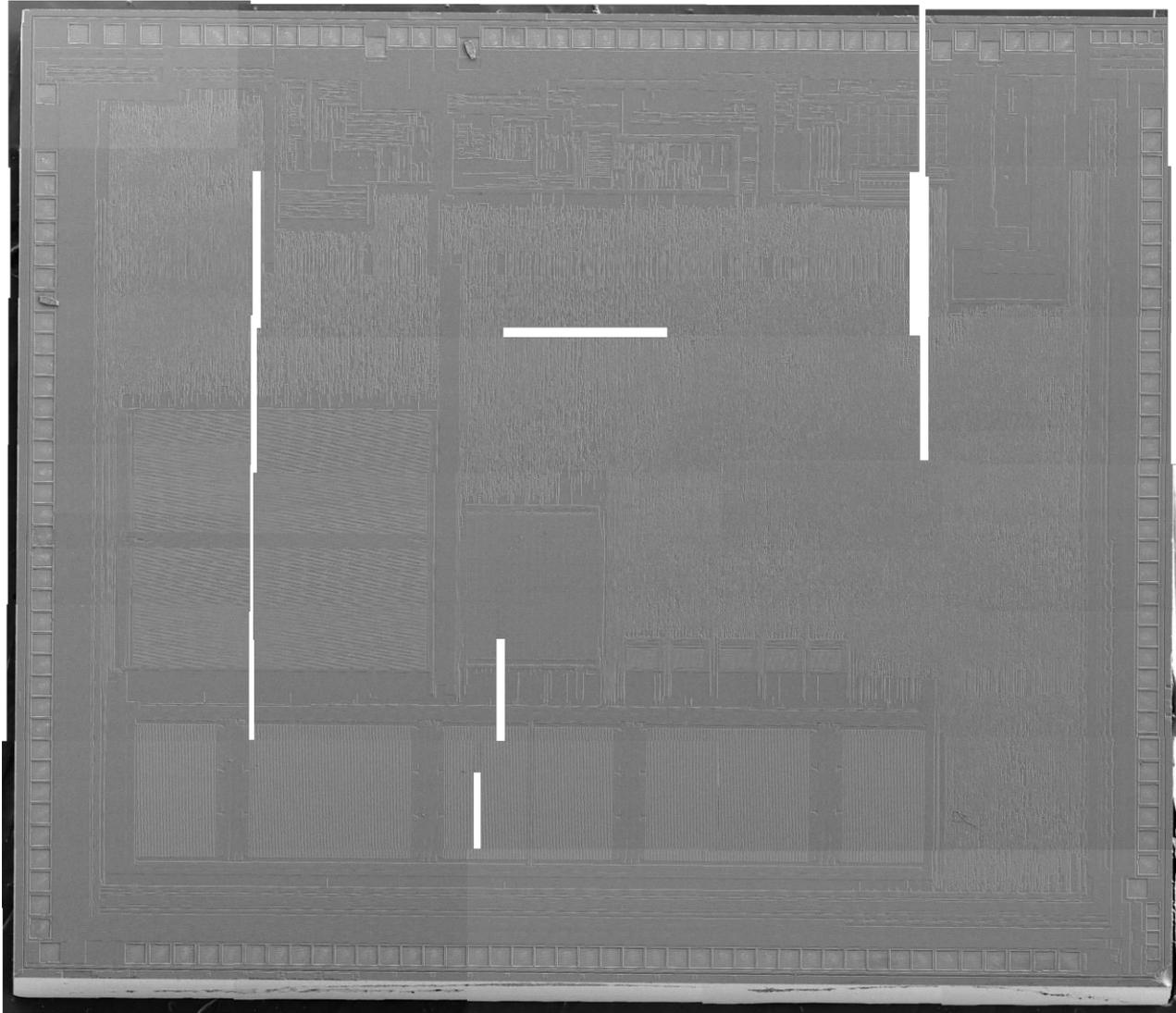
# Work with what you've got



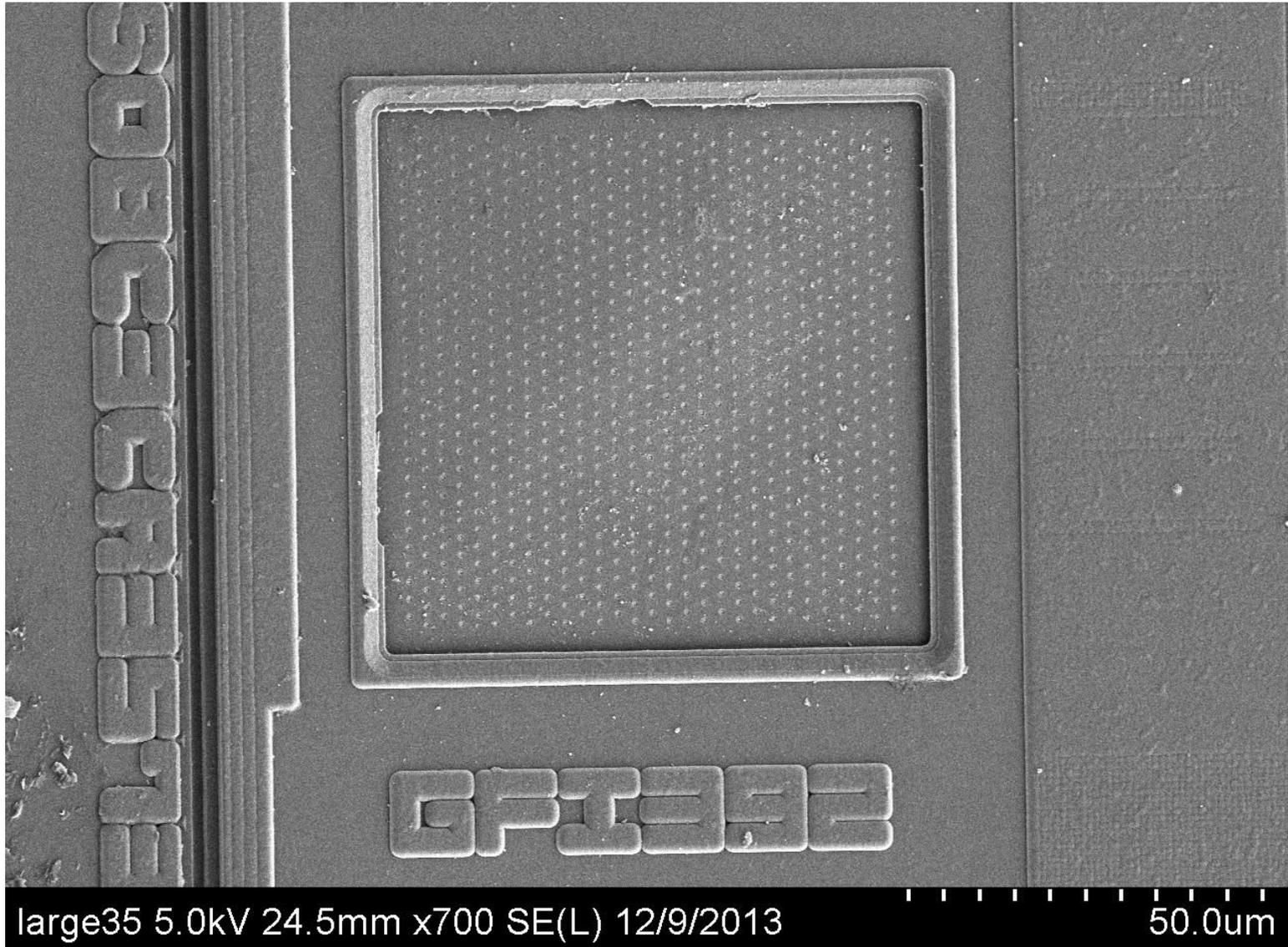
# Scanning Electron Microscope

- Provides the highest resolution image at insane zoom levels
- Black & white image only
- Big problem: can only view topography of passivation layer (overglass)

# Scanning Electron Microscope



# Scanning Electron Microscope

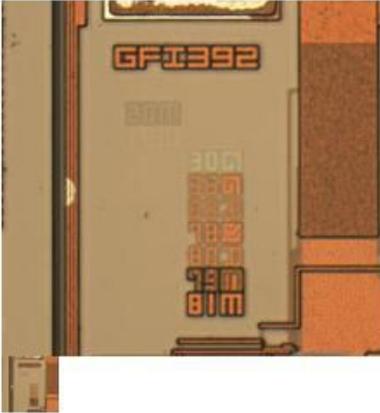


# GFI392

- No info on Google
- Might be rebranded
- Chipworks decapped this chip as well

Search

By Device  By Report Title



**Hasbro  
GFI392**

Publish Date: Oct-12

GFI392 is Unclassified found in Hasbro 505FBBE0 (Furby)

 AVAILABLE PHOTOS AND REPORTS

Hasbro GFI392_die Die photo	USD 200	<a href="#">+ ADD TO CART</a>
		Instant Download 

Don't see what you need here? [Request a custom analysis.](#) [Contact Us](#)

# What about Generalplus?

- Company in China, mass produces low-cost ICs
- Commonly found in video games, toys (Tamagotchi)
- Same as Natalie, browsed datasheets until...



# GPL169256A

- 16-bit u'nSP MCU
- LCD controller
- 256K mask ROM
- ICE debug interface
  - Tried to get a debug probe
  - They didn't fall for it.
  - Probably disabled anyways



DATA SHEET

## GPL169256A

16-bit LCD Controller with 2368 Dots Driver

Dec. 19, 2013

Version 1.4

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# MCU audio format support

- Datasheet lists supported audio formats
- Google everything
- Found a GitHub repo with compiled u'nSP libraries
- Matched byte pattern
  - SACM\_DVR1800

## 6.16. Audio Algorithm

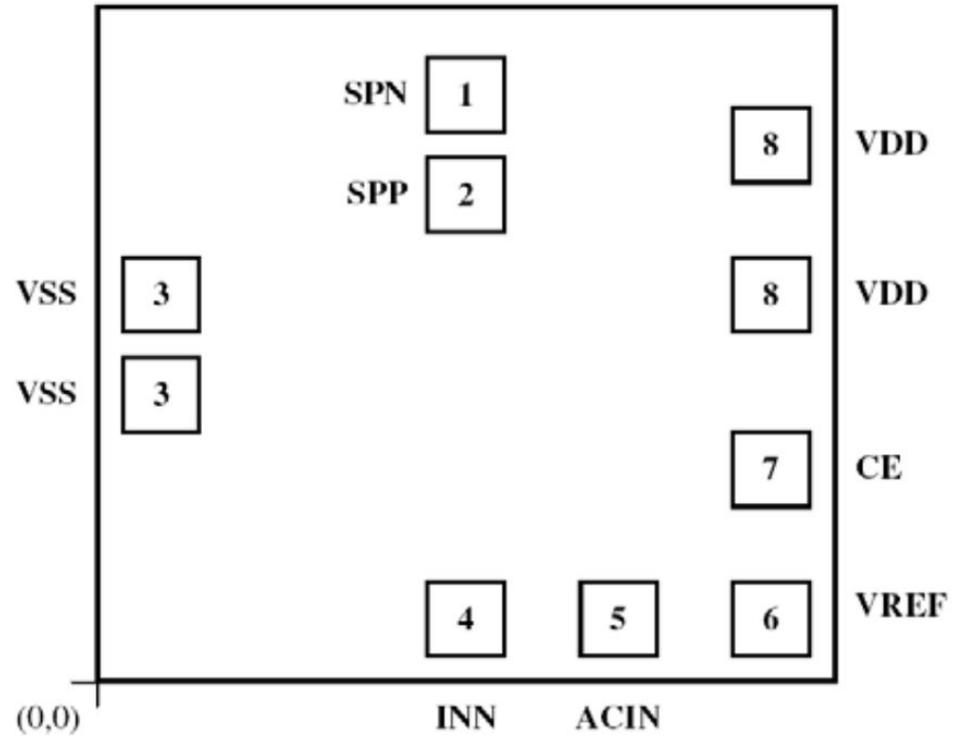
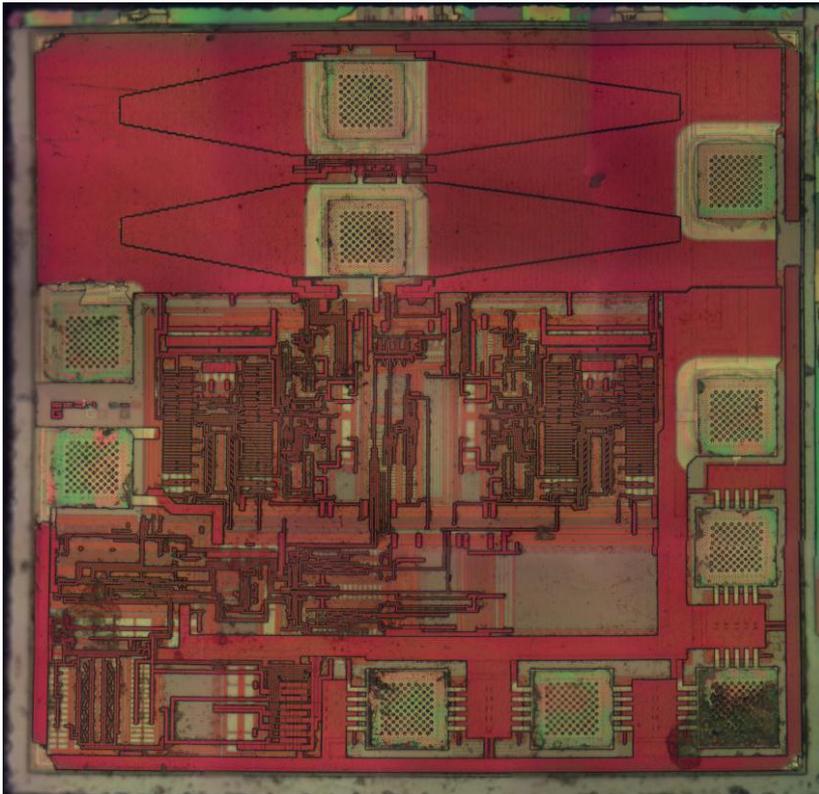
The following speech types can be used in GPL169256A: PCM, LOG PCM, SACM\_A1600, SACM\_1601, SACM\_S200, SACM\_S480, SACM\_S530, SACM\_S720, SACM\_S320, SACM\_S880, SACM\_DVR1800, SACM\_DVR520, SACM\_DVR1600, SACM\_DVR4800, and SACM\_DVR3200. For melody synthesis, the GPL169256A provides a SACM\_MS01 (FM synthesizer) and SACM\_MS02 wave-table synthesizer.

# SACM\_DVR1800

- u'nSP library created with unSPIDE LibMaker
- Library format reverse engineered by David Carne
  - Tools to unpack object files
  - IDA Pro loader with symbol support
  - [http://github.com/davidcarne/unsp\\_tools](http://github.com/davidcarne/unsp_tools)

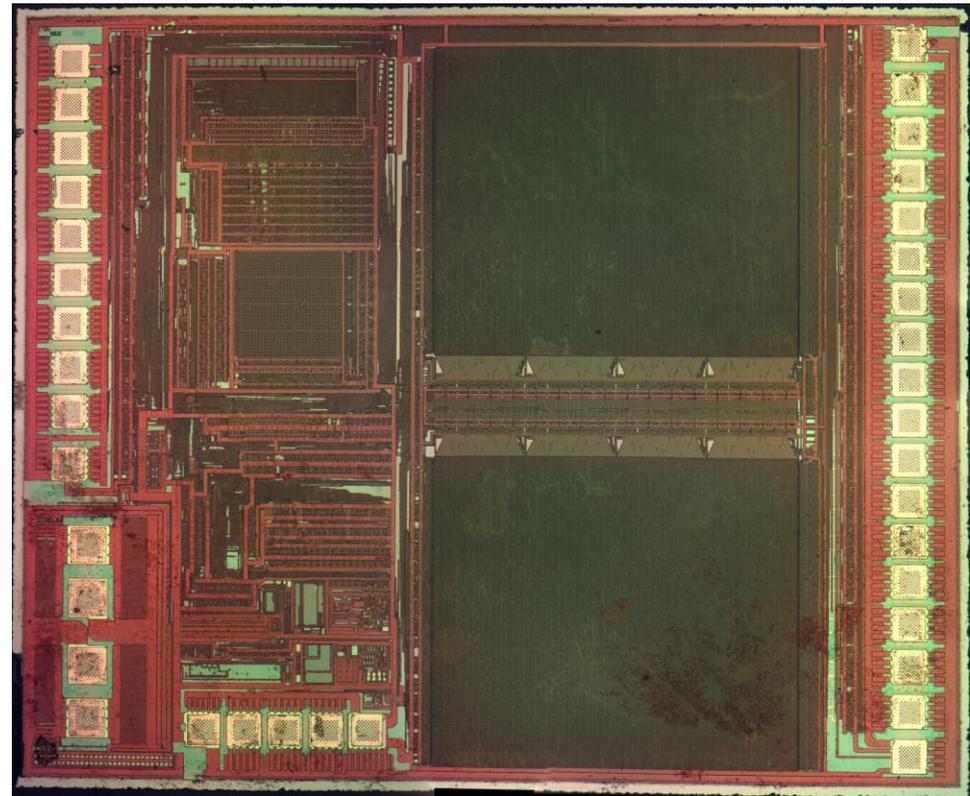
```
SACM_DVR1800_IM_BLOCK:00000DAD F_DVR1800_Decode:
• SACM_DVR1800_IM_BLOCK:00000DAD          fir_mov  on
• SACM_DVR1800_IM_BLOCK:00000DAE          r1  =  [$15AA]
• SACM_DVR1800_IM_BLOCK:00000DB0          r2  =  $1658
• SACM_DVR1800_IM_BLOCK:00000DB2          r3  =  [$4422]
SACM_DVR1800_IM_BLOCK:00000DB4
SACM_DVR1800_IM_BLOCK:00000DB4 loc_DB4:                                ; CODE XREF: F_DVR1800_Decode+A↓j
• SACM_DVR1800_IM_BLOCK:00000DB4          r4  =  [r3++]
• SACM_DVR1800_IM_BLOCK:00000DB5          [r2++] = r4
• SACM_DVR1800_IM_BLOCK:00000DB6          r1  -- 1
• SACM_DVR1800_IM_BLOCK:00000DB7          jne   loc_DB4
• SACM_DVR1800_IM_BLOCK:00000DB8          [$4422] = r3
• SACM_DVR1800_IM_BLOCK:00000DBA          r1  =  $1658
```

# G+ GPY0030x audio driver



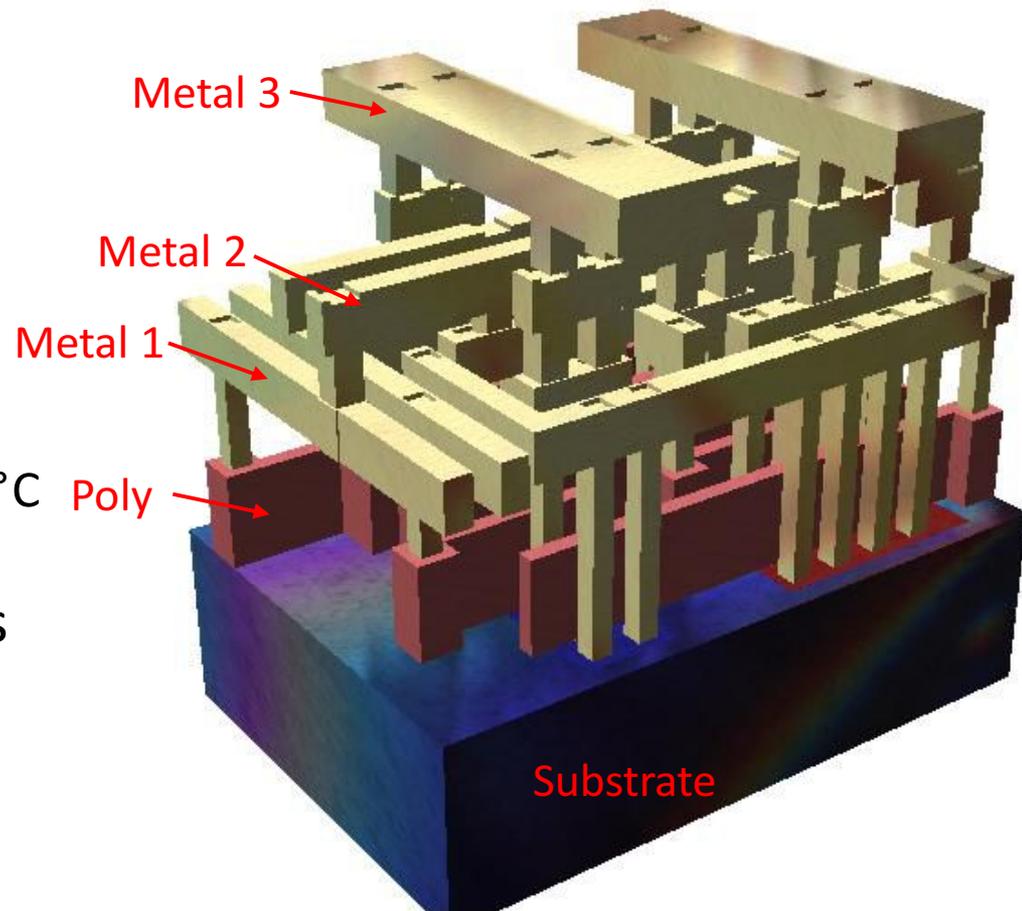
# Unknown chip on daughterboard

- GHH393
- Couldn't match pad layout to datasheet
- Likely still Generalplus
- Microcontroller?
  - Internal clock
  - Connected to peripherals
- Memory chip?
  - Huge memory banks
  - Not much logic



# Delayering the chip

- Submerge chip in hydrofluoric acid (3%)
- Commercial rust remover
- Heated in water bath for 1.5 minute intervals
  - Limits temperature to 100°C
- Remove overglass + layers
- 1 metal, 1 poly, substrate (active layer)



Close up analysis

# TODO.txt

- Extract ROM from daughterboard microcontroller
  - Explore programming-related pads
- Extract ROM from main microcontroller
  - Delayer chip → optical reading?
  - Code exec via power glitching, or fuzzed memory chip?
- Decode audio data
  - Reverse engineer u'nSP implementation
- Perform VR on extracted firmware
  - Delicious Furby 0day

[github.com/mncoppola/Furby-2012/](https://github.com/mncoppola/Furby-2012/)

# Thanks

- Andrew Zonenberg
- Olivier Galibert
- David Carne
- Segher Boessenkool
- Dr. Geoffrey Davies
- Dr. William Fowle
- Dr. Chuck DiMarzio
- Dr. Wil Robertson
- Kaylie DeHart
- Molly White

# Questions?



@mncoppola  
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